



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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DSI 9464-011
Job Sheet 201072



Part No: DSI 9464-011

Job Qty: 1 pcs

Part Name: Skidtube Tuning



Part Weight: 0 lbs

Job Created: 9/24/19

Due Date: 9/26/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG D3955 REV A, DSI 9464 REV B IPP RevA: New issue DD verified by:EC IPP Rev:B as per ECN10-553
DD 10.04.19 verified byEC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	✓	9/26/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S216953



Part: DSI 9464-011

Job No: 201072

Serial No/Batch: S216953

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-88 Issue 3, FAA STC SR005631

120 QC 4	1 pcs	9/26/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/26/19	0.00 0.00	QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B					
Packaging 3 - 13 - B4B					
Packaging 3 - 14 - B4B					
Packaging 3 - 15 - B4B					
Packaging 3 - 16 - B4B					
Packaging 3 - 17 - B4B					
Packaging 3 - 18 - B4B					
Packaging 3 - 19 - B4B					
Packaging 3 - 20 - B4B					
Packaging 3 - 21 - B4B					
Packaging 3 - 22 - B4B					
Packaging 3 - 23 - B4B					
Packaging 3 - 24 - B4B					
Packaging 3 - 25 - B4B					
Packaging 3 - 26 - B4B					
Packaging 3 - 27 - B4B					
Packaging 3 - 28 - B4B					
Packaging 3 - 29 - B4B					
Packaging 3 - 30 - B4B					
Packaging 3 - 31 - B4B					
Packaging 3 - 32 - B4B					
Packaging 3 - 33 - B4B					
Packaging 3 - 34 - B4B					
Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B					
135 DC - 1 - B4B	1 pcs	9/26/19	0.00 0.00	DC - 1 - B4B	
140 QC 21 - FG	1 pcs	9/26/19	0.00 0.00	DC - 2 - B4B	SEP 25 2019
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part On 110 - (Pick Kit)

SEP 25 2019

DAS 70

Max B

9/25/2019

N/C

DAS 70 9-89

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____)

Photocopy bluefile & type labels per PPP DSI 9464-011 CHG001

(012085)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	BOLT	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	8205295 ✓
AN3-5A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5149158 ✓
AN3-6A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5149158 ✓
AN3-7A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5089236 ✓
CR3212-4-04	Cherry Rivet	38 Ea (38 ea) ✓	110-Packaging 1 - Pick Kit	5095672 ✓
D3955-041	Doubler Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5122057 ✓
D3955-21	Gasket	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5118253 ✓
D3955-23	Template	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5114718 ✓
D3955-3	Cover Plate	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5161264 ✓
D3955-5	Plate	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5120203 ✓
D3955-7	Plate	6 pcs (6 ea) ✓	110-Packaging 1 - Pick Kit	5149044 ✓
MS21042L3	Nut	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5211533 ✓
NAS1149D0332J	Washer	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5209700 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	4	200	0
	AN3-5A	4	276	0
	AN3-6A	4	282	0
	AN3-7A	4	298	0
	CR3212-4-04	38	464	0
	D3955-041	2	6	0
	D3955-21	2	3	0
	D3955-23	2	6	0
	D3955-3	2	7	0
	D3955-5	2	6	0
	D3955-7	6	12	0
	MS21042L3	2	1,575	0
	NAS1149D0332J	6	1,772	0

Part Specifications

Specifications could not be found.

Part List

Qty -011	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
1	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
2	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042-3	NUT (OR MS21042-3)	N/A

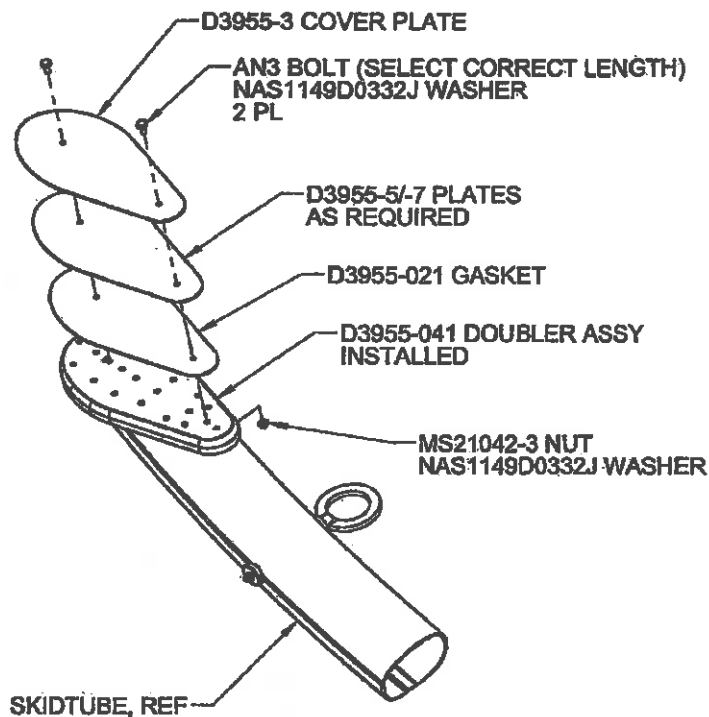


Figure 2

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO #01-Q-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.04.14
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	DSI 9464	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

Part Number DSI 9464-011
Description SKIDTRAIL TUNING KIT

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